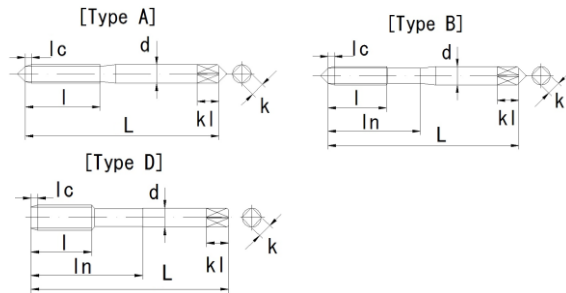


ミリねじ ステンレス用スパイラルタップ Spiral Fluted Tap for Stainless Steels (Metric)



- ①食付き長さ：2.5山 (Chamfer Length 2.5p)
 ②溝形状：45° 右ねじ (Type of flute: 45° right spiral flute)
 ③材質：HSSE (Material) ④表面処理：ホモ (Surface: OX)

1. 止まり穴用。(For Blind Holes.) 2. 切りくずが、コイルのようにカールして排出される被削材に適します。(Materials where chips come out continuously in coil shape.) 3. 特に、ステンレス鋼・耐熱鋼・ニッケルクロムマンガン鋼などに適します。また、炭素鋼や合金鋼にも効果があります。(Suitable for tapping blind holes in materials such as Stainless Steels, Heat Resistant Steels and Nickel-Chrome-Manganese Steels. Also, it is suitable for Carbon Steels, Alloy Steels and equivalent materials.)

表3 M SFT SUS OX Table 3

*F：溝数。(Number of flutes) / HL：HL精度。(Hayasaka original thread limit)

(Unit: mm)

SIZE		CODE	L	l	ln	d	K	kl	Type	F	HL
Dia	Pitch										
M2	× 0.4	32506	40	15	-	3.0	2.5	5	A	2	1
M2.5	× 0.45	32507	44	16	-	3.0	2.5	5	A	2	2
M2.6	× 0.45	33218	44	16	-	3.0	2.5	5	A	2	2
M3	× 0.5	33219	46	11	19	4.0	3.2	6	B	3	2
M3.5	× 0.6	33220	48	13	20	4.0	3.2	6	B	3	2
M4	× 0.7	32508	52	13	21	5.0	4.0	7	B	3	2
M5	× 0.8	33221	60	16	24	5.5	4.5	7	B	3	2
M6	× 1	33222	62	19	29	6.0	4.5	7	B	3	2
M8	× 1.25	32514	70	22	37	6.2	5.0	8	D	3	3
M10	× 1.5	32509	75	24	41	7.0	5.5	8	D	3	3
M10	× 1.25	32596	75	24	41	7.0	5.5	8	D	3	3
M12	× 1.75	32510	82	29	48	8.5	6.5	9	D	3	3
M12	× 1.5	33224	82	29	48	8.5	6.5	9	D	3	3
M12	× 1.25	33225	82	29	48	8.5	6.5	9	D	3	3
M14	× 2	33226	88	30	48	10.5	8.0	11	D	3	3
M14	× 1.5	33227	88	30	48	10.5	8.0	11	D	3	3
M16	× 2	32511	95	32	52	12.5	10.0	13	D	3	3
M16	× 1.5	33228	95	32	52	12.5	10.0	13	D	3	3
M18	× 2.5	32512	100	37	55	14.0	11.0	14	D	4	3
M20	× 2.5	32513	105	37	58	15.0	12.0	15	D	4	3
M22	× 2.5	33229	115	38	63	17.0	13.0	16	D	4	4
M24	× 3	33230	120	45	66	19.0	15.0	18	D	4	4